



Specialty Products, Inc.

High Temperature Insulation Textiles

ISO 9001-2000 Certified



# **High Temperature Felts & Blankets**

#### **E Glass Felts & Blankets**

Lewco E Glass Felts and Blankets are composed of 100% select-grade type "E" glass fibers needled together into blanket form. It is INCOMBUSTIBLE, ASBESTOS-FREE and contains NO RESINOUS OR INORGANIC BINDERS. Lewco Glass Mat can be used on equipment operating at temperatures to 1200°F and will not deteriorate or shake apart in vibrating applications. Conforms to Mil. Spec. Mil-I-16411, Mil-I-24244, ASTM E-84. Smoke -O, Flame -O NRC-1.36.

#### Silica Felts & Blankets

Lewco Sil Felts and Blankets insulation is manufactured using 98% pure textile grade silica fiber needled together into blanket/felt form. Lewco Sil blanket base fiber is made through a hot extrusion process yielding a 6-11 micron, non-respirable fiber. This fiber is then processed to maximize thermal efficiency. Lewco Sil Mat is INCOMBUSTIBLE, ASBESTOS FREE, NON-RESPIRABLE, and contains no INORGANIC or RESINOUS BINDERS. Typical applications include engine exhaust system insulation, hot industrial equipment insulation, and many others. Maximum continuous temperature is 1800°F.

## **Silica/Fiberglass Composite Blankets**

Lewco can combine our Silica and Fiberglass insulation felts into needled composites that for many insulation applications can give customers the pricing advantage of Fiberglass with the high temperature properties of Silica fiber. Lewco can combine these two different felts into various thickness combinations to meet customer requirements. These insulation felt and blanket composites are strong enough to give long life in tough, difficult applications. Applications include Stress Relief blankets, Removable/Reusable Insulation for high noise level, high maintenance, high vibration and high temperature equipment or engine exhaust systems.

## **Ceramic Fiber Products/Blankets**

Lewco Refractory Ceramic Fiber products have a temperature grade of 2300°F. Lewco Ceramic Fiber Products feature a broad family of products that include Bulk Fiber, Needle Felted Blanket, Paper and Textiles. The products are ideal for High Temperature furnaces, filtration, gasket applications, stress relieving and other refractory applications.





### **Typical Properties**

	Silica	Fiberglass	Ceramic Fiber	
Melting Point	3000°F	1523°F	2900°F	
Maximum Continuous Operating Temperature	1800°F	1200°F	2300°F	
Shrinkage	<7% (Continuous 1800°F)			
Thickness	1/4", 1/2" & 1"	1/8 - 1-1/2"	1/2", 1", 1-1/2", 2"	
Roll Width	60"	30" & 60"	24" & 48"	
Roll Length	Various Lengths Available	Various Lengths Available	Various Lengths Available	
Density	1/4" - 8 lbs/cu.ft. 1/2" - 9 lbs/cu.ft. 1"- 10 lbs/cu.ft.	6-12 lb /cu.ft	6, 8 lb/cu.ft	

## Thermal Conductivity (K-Factor) BTU, in./ft2, HR.°F

Temp °F	E-Glass 6# Density	E-Glass 10# Density	Silica 10# Density	RG 2300 8# Density
300	0.292	0.350		
500	0.350	0.480		
700	0.445	0.640		0.530
900		0.780	0.855	0.700
1200			1.115	1.000
1500			1.425	1.320
1800			1.820	1.780

# **High Temperature Fabrics**

## **Silicone Impregnated Fiberglass Fabrics**

Silicone Impregnated Fiberglass Fabrics excel in High Temp. Applications. Silicone adds abrasion resistance and water proofing to the fabrics. These fabrics are good for making insulation jacketing. Max. continuous temp. to 500°F.



Style	Wt. (oz/yd²)	Width
1500SA-2	15.0	60"
1700SA-2L	16.5	60"
1700SA-2	17.0	60"
1750SA-2	17.5	60"
2000SA-2	20.0	60"
3000SA-2	34.0	60"
3700SA-2	37.0	60"
40" available	by special order.	
minimums ap	ply	

## **PTFE Impregnated/Laminated Fiberglass Fabrics**

PTFE impregnated fiberglass fabrics/films are very good high temp. hostile chemical-resistant fabrics. PTFE is inert against most acids and bases. Other PTFE laminates and film are available upon request. Continuous Temp. Max 550-600°F.



Style	Wt. (oz/yd²)	Width
1650T	16.5	60"
1800T	18	60"
3400T	34	60"

## **Texturized/Untexturized Fiberglass Fabrics**

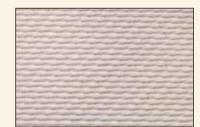
Type E Grade Fiberglass makes an ideal, cost-effective fabric for normal use to 1000°F. Bulk texturizing is very good to increase thickness for insulation applications. Vermiculite & HT Carmelizing available.



Style	Wt. (oz/yd²)	Width
300	8.5	60"
9383H-I	18	40", 60"
9383 H-2	18	60"
2400F	24.0	40", 60"
3000F	30.0	40", 60"
3500F	35.0	40", 60"
4000F	40.0	40", 60"
6000F	60.0	40", 60"

#### **Lewco Silica Fabrics**

High purity, non-respirable Silica Yarn is used to make a good, cost-effective fabric. LTP useful tensile strength to 1500°F. Melt Point: 3000°F. HTP useful tensile strength to 1800°F. Melt Point: 3000°F.



Style	Wt. (oz/yd²)	Width
1800LT-P	18	36", 60"
3600LT-P	36	36", 60"
1800HT-P	18	36", 60"
3600HT-P	36	36", 60"

## **Aluminized Fiberglass Fabrics**

Aluminum Foil and Film laminated to Fiberglass Fabric creates an excellent vapor barrier against moisture or other fluids. Max. continuous temp. to  $450^{\circ}$ F.



Style	Wt. (oz/yd²)	Width
2025-9480	21	60"
4011-4ply	22	60"

### **Stainless Knitted Blanket Mesh & Foil**

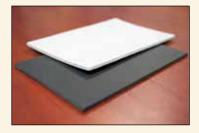
Blanket mesh should be a consideration in Removable/Reusable Insulation applications above 500°F. Blanket Mesh is a very flexible, circular knitted web made from a variety of grades of 0.008", 0.0095", 0.011" SS wire. LEWCO Stainless Steel Foil is a high strength, low weight material used in a variety of applications and offers good corrosion resistance.



Type	Wire Diam.	Width
304 SS	.008"	24", 30", 42"
	.0095"	24", 30", 42"
	.011"	24", 30", 42"
Inconel®	.008", .011"	30"
Monel®	.008", .011"	30"
304 SS Foil	.002", .003"	24", 36"

## **Acoustical Barriers**

Lewco's acoustical noise barriers are flexible, tough, high-density, vinyl films possessing high tensile and tear resistance. Those products must be positioned so to keep the temperature exposure below 180°F.



Style	Wt. (oz/yd²)	Width
227	1/2 lb./ft²	0.45"
341	3/4 lb./ft <sup>2</sup>	0.70"
454	1 lb./ft²	0.90"
681	1-1/2 lb./ft²	0.124"

## **Fabrication Accessories**

## **Sewing Threads and Drawcords**

Lewco stocks a variety of high temperature, chemical-resistant Threads and Drawcords. Nomex®, Kevlar®, Fiberglass, Quartz and Stainless Steel Threads and Drawcords. Please contact Lewco for more information.



#### **Threads**

Sewing Threads	Styles	Thickness	Brk. Strn.	Temp	Yield
TEFLON Coated Fiberglass - Specially coated for excellent chemical and UV resistance. "L" suffix denotes an E-Z Sew finish has been added.	TCFT 18 TCFT 18L TCFT 21 TCFT 21L	.017" .017" .021" .021"	19 lb. 19 lb. 27 lb. 27 lb.	750°F 750°F 750°F 750°F	2500 yds/lb. 2150 yds/lb. 1875 yds/lb. 1612 yds/lb.
Starch Coated Fiberglass - Specially coated to meet NRC requirements.	B8	.020"	31.3 lb.	750°F	1875 yds/lb.
Natural Kevlar®	K-90	.016"	16 lb.	380°F	4704 yds/lb.
Nomex®	N-70	.014"	4.5 lb.	480°F	6340 yds/lb.
Quartz <sup>®</sup>	Q-18	.017"	24 lb.	1500°F	1950 yds/lb.
Polyester/Inconel®	PINC	.0145"	8 lb.	1800°F	6500 yds/lb.
Kevlar*/10-Strand Stainless Steel	KSS 10-1	.012"	23 lb.	1500°F	2,264 yds/lb.
Kevlar*/5-Strand Stainless Steel	KSS 5-1	.011"	23 lb.	1500°F	3,456 yds/lb.
Kevlar®/3-Strand Stainless Steel	KSS 110	.011"	27 lb.	1500°F	4,141 vds/lb.

## **Hogrings and Tools**

Lewco stocks the Spenax Pneumatic & handoperated Hogring tools & Stainless and Galvanized staples. Lewco also offers a tool repair service for insulation customers. Please contact Lewco for more information.



### **Tools**

Model	Staple Size	Staple Capacity	Staple Min. Ring Diameter I.D.		Operating Pressure	Tool Weight
SC761	1/2"	100	16 Gauge, .062	1/4"	80-100 PSI	3.87 lb.
SC743	3/4"	110	16 Gauge, .062	3/16"	80-100 PSI	3.87 lb.
P7	1/2"	25	16 Gauge, .062	1/4"	N/A	0.90 lb.

## **Hogrings**

Hog Ring Part #	Hog Ring Tool	Quantity Per Box	Material	Diameter	Size	Diameter
12SS100	SC761	10,000	304SS	.062"	1/2"	1/4"
34SS110	SC743	11,000	304SS	.062"	3/4"	3/16"
SR8-G	P7	2,500	Galvanized	.062"	1/2"	1/4"
SR8-SS	P7	2,500	304SS	.062"	1/2"	1/4"

## Fastening, I.D.'s and Accessories

Lewco maintains a good inventory of Belting, Buckles, Lacing Anchors, Quilting Pins, ID Tags and other materials that help complete the fabricated system.



#### **Accessories**

Products	Styles	Sizes	Material	Put-Up
Belting	1 & 1-½" Poly	1 & 1-½" x ½6"	Poly	100 yd/roll
Buckles	1& 1½" D & Rec.	.125" x 1" & 1-½"	304SS	Ea.
Velcro	800-1", 1-½", 2"	1", 1-1/2", 2"	Nylon	50 yd/roll
Lacing	LASS & LAMS	12ga. & 14ga. 2-½" & 4-½"	304 SS/Mild	1000/Box
Quilting Pins	QPSS & QPMS	12ga. & 14ga. 2-½" & 4-½"	304SS/Mild	1000/Box
Retaining Clips	K150SS & K150G	12ga. & 14ga.	304SS/Galvanized	1000/Box
Two-Hole Washers	THW	1"	304SS	1000/Box
Tie Wire	Tie Wire	.051" & 0.47"	304SS	5 lb. & 25 lb.
I.D. Tags	I.D. Tag	1-½" x 3-½"	304SS	Ea.
Grommets	Grommet	Multiple available	Brass, 304 SS	Ea.
Drawcord	TCFR	1/8"	Teflon CTD FG	650'/spl
Drawcord	SSD	1/8"	304 SS	500'/spl

## **Technical Information**

10. Two-Hole Washers

11. Zinc, SS, O Rings

#### Cold Face Fabrics

Cold ruce rubries	
1. Silicone Impregnated Fiberglass & Silica	500°F
2. PTFE/Teflon® Impregnated Fiberglass	550°F
3. Alum Foil/Film Laminated Fiberglass	450°F
4. Plain & Texturized Fiberglass	1,000°F
5. Stainless Steel Knitted Blanket Mesh	1,500-2,000°F

#### Hot Face Fabrics

not race radrics	
1. Silicone Impregnated Fiberglass & Silica	500°F
2. PTFE/Teflon® Impregnated Fiberglass	550°F
3. Alum Foil/Film Laminated Fiberglass	750°F
4. Plain & Texturized Fiberglass	1,000°F
5. Vermiculite Coated Fiberglass	1,000°F
6. Silica	1,500-1,800°F
7. 304 SS Foil	1,500°F
8. Inconel ® Foil	2,000°F
9. 304 SS Blanket Mesh	1,500°F
10. Inconel Blanket Mesh	2,000°F

#### **Blanket Insulation**

1.	Foams (Flexible, Closed Cell Elastometric)	300°F
2.	Needled E Glass Blanket	1,200°F
3.	Needled E Glass/Silica Composite Blanket	1,500°F
4.	Needled Silica Blanket	1,800°F
5.	Ceramic Fiber Blanket-RG	2,300°F

#### Threads

1 III Cudo	
1. Nomex®	480°F
2. Kevlar ®	380°F
3. Plain Fiberglass	750°F
4. Teflon® Coated Fiberglass	750°F
5. Teflon® Coated Quartz	1,500°F
6. Stainless Steel	1,500°F
7. Inconel	2,000°F

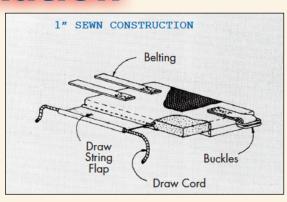
#### Hogrings and Staples

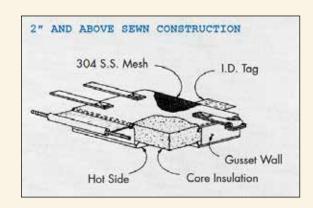
regrings und supres	
1. Galvanized	1,000°F
2. Stainless Steel	1,500°F
3. Inconel®	2,000°F

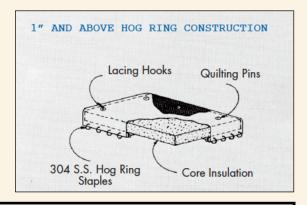
3. Inconel®		2,000
Accessories		
1. Belting	5. Quilting Pins	<ol><li>Grommets</li></ol>
2. Buckles	6. Draw Cord	10. Two-Hole V

3. Velcro 7. Tie Wire

4. Lacing Hooks 8. SS I.D. Tags







## **Energy Audit**

How much can you save using Removable / **Reusable Insulation?** 

Calculate your losses at: http://www.insulation.org/

Lewco has over 25 years experience manufacturing materials for removable/reusable insulation jackets.

We are the fabricators' choice when it comes to fine non-woven needled insulation mat and high-temperature coated fiberglass fabrics. We also sell a full-line of threads, polybelting, velcro, metal mesh, fiberglass tapes, and accessories.

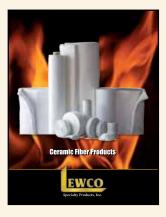
Please contact us for more information and a list of our distributors.

## **Other Lewco Products**

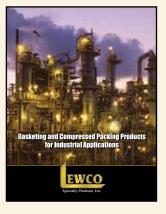
## ISO 9001-2000 Certified



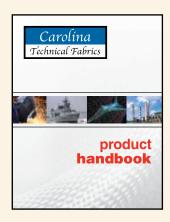
Fabrics for Hot Works Safety



Ceramic Fiber Products



Gasketing and Packing Products



Woven and Coated Fabrics

We will strive to meet or exceed our Customers' expectations. Lewco is committed to continually improving our products, services and the effectiveness of the Quality Management System to make our Customers totally satisfied.

We believe our products and services must be...

#### PRODUCED SAFELY

Our products and services are produced safely and in a safe work environment.

#### HIGH QUALITY

Our Service is courteous and professional.
Our Products are manufactured under a Quality
Management System certified as conforming to
requirements defined in the ISO 9001:2000 Standard.

#### COMPETITIVE

Our products and services provide exceptional value for our Customers.

#### DELIVERED ON TIME

An inventory of finished products is maintained to meet our Customers' delivery requirements.

#### • CONTINUALLY IMPROVED

We will work together to continually improve all aspects of our business.















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